

# LIST OF MACHINERY

Date : 22nd JANUARY 2024

HEUTZ - HOMBURG A.G.  
voluntary liquidation  
since 29.03.2023  
Brickmaking Machinery  
An der Follmühle 2-4  
B-4730 HAUSET  
Phone : 087/65.91.40 +  
65.92.71  
Telefax: 087/65.30.92  
VAT-N°: BE 0416.819.193

## **FOR SALE EX WORKS HAUSET - OVERHAULED, PRIME-COATED AND SPRAY-PAINTED - TIME OF DELIVERY IMMEDIATELY - MACHINERY CAN BE INSPECTED IN HAUSET**

The signification of "OVERHAULED" is :

**machinery cleaned, completely dismantled, bearing seats controlled and in case of dimension smaller than specified replaced by new parts, ball bearings and bushes principally renewed. Condition of toothed wheels not inferior to 90%, machinery reassembled, trial-run in no-load operation, machinery prime-coated and spray-painted**

- B 43**     **For Box-Feeders "HÄNDLE"**  
40 pieces of complete sheet metal slats, for box-feeder inside width 1000 mm,  
2 pressure rollers,  
Condition : new  
12 pieces of complete sheet metal slats of 100 mm large,  
for box-feeder inside width 1250 mm, complete with 2 pressure rollers, nr: BO 4349/2,  
Condition : new  
10 pieces of complete sheet metal slats, for box-feeder inside width 1250 mm,  
2 pressure rollers,  
Condition : new  
09 pieces of complete sheet metal slats, for box-feeder inside width 1000 mm,  
1 pressure roller,  
Condition : 90%
- R 12**     **1 clay cutter "SOEST-FERRUM" type TH "B",** Ø 1500 mm, number of commission 814213, with closed reduction STG 50, 1400/120 RPM, bi-parted flexible shear pin clutch, manual multiple disc clutch "ORTLINGHAUS" and electrical motor of 30 HP, 930 RPM, 380Δ volts
- W 44**     **for fine roller mill "RIETER" type 6F 1000 mm dia. x 630 mm width :**  
~~— 3 pieces plain bearing bushes D=170x330, Bo=140, Modell Nr. 2575,  
— Teilnr. 999.18.00535.0, Artikel Nr. 071146, brand new~~  
~~— 2 pieces plain bearing housing Ident. Nr. 074049, Modell Nr. 2552,  
— Teilnr. 999.84.00568.0, brand new~~

- 2 Stück flange "R" + "L", for secured roller side, Modell-Nr. 2556  
second-hand, without objection
- 2 Stück Pufferdeckel "R" + "L", for fixed roller side, Modell-Nr. 2556  
second-hand, without objection

- A 31 1 Combined De-Airing Extrusion Machine "GFK" consisting of : (Sint-Joris-Beesel)**
- one extruder (horizontal section) type LVP 35, barrel dia. of 350 mm, number of construction 463, comm.-no. 200685, year of construction 1981, complete with enclosed gearbox "SAWA",  $i=55$ , 1650/30 RPM, power 80 HP, oil capacity 70 litres, V-belt pulley of dia. 420 mm, 4 grooves, section SPB, flanged pneumatic PLANOX multiple disc clutch "DESCH" type PPF 141 and an electrical motor "EMF-Dordt" of type 463D, 37kW = 50 HP, 1455 RPM, 380 $\Delta$ /660Y volts, all mounted on common frame  
A N D
  - a vertical vacuum mixer (vertical section) complete with second-hand, bi-parted worm gearbox "EDLER" of type SchG 1037, no. of construction 35017,  $i = 30$ , V-belt pulley of dia. 250mm, 4SPB, flanged pneumatic PLANOX multiple disc clutch "DESCH" of type PPF 81 and electrical motor „ABM“ of 18kW =25 HP, 1000 RPM, 380 $\Delta$  volts.
- P 12 1 De-Airing Extruder "HÄNDLE",** type PZ40/50, number of construction PZ 1733, barrel dia. of 400 mm, reduction gearing  $i = 6$ , complete, without drive unit
- P 11 1 extruder "BREITENBACH",** type P40, cil.dia. of 400 mm, order no. 9178, complete with V-belt pulley of 1610 mm dia., 8 grooves, profile 25, multiple disc clutch BSD of type LB-G-0100, manual disconnecting device and exterior splitted plummer block housing FAG.
- P 11 1 extruder "BREITENBACH",** type P45, cil.dia. of 450 mm, complete with V-belt pulley of dia. 1700 mm.....220 mm width, 7 grooves, profile 25, double cone clamping coupling, coil clutch, manual disconnecting device and exterior splitted plummer block housing FAG.
- M 22 1 double-shaft mixer "HÄNDLE"** type MD930a, number of construction MD893, year of construction 1975, size 900 mm  $\varnothing$  x 3000 mm length, complete with closed gearbox  $i = 21,65$ , drive pulley of dia. 1000 mm.....100 mm width, 5 grooves SPB including shear pin security device  
at the moment firmly wedged by driving flange for FU drive (on-site), alternatively possible  
with flanged multiple disc clutch (switched on and off by internal threaded rod) BSD type LBi-g-70 - 124-70-29, no. 64722, BG70 and electromagnetic connecting and disconnecting device of type EEM 16a, with electrical motor "BAUKNECHT" 0,37 kW = 0,5 HP, type 71 BRF0,37/4-7, no. 3242730-14, 1410n, Y $\Delta$  380/220 volts, 1,1/1,95 A., mode of protection IP44, insulation class "B",  $\cos\varphi$  0,74, 50 Hz (cycles), VDE0530/72, WB0,5 | 220V,  
incl. upper steam feed, incl. mixing trough with two covers  
and electr. motor "BBC" type QU 180M4, 25 HP, 1450RPM, 380 $\Delta$  volts,  
without common frame
- M 24 1 de-airing double shaft mixer "HÄNDLE",** type PZVM700 SL, number of constr. 776, year of construction 1962,  
complete with V-belt pulley of dia. 1000 mm, 6 grooves, section 25 and flanged multi-disc Clutch "BSD" type LB 70 with pneumatic steering by cylinder.
- M 24 1 vertical vacuum mixer "LEIMER"** type VEK 1/56, number of construction 736, complete with manual worm-gearbox "EDLER" of type SchG 1064, new pneumatic

clutch "DESCH" of type PPF 71 and fitted electr. motor of 15 HP, 1000 RPM, 380Δ volts with V-belt drive

- M 24** 1 vertical vacuum mixer "**HÄNDLE**", type PZVA 30b, n° PZS20, complete with mounted electr. motor of 15 HP, 1000 RPM, 220/380 volts, with V-belt drive
- M 24** 1 vertical vacuum mixer „**HÄNDLE**“, type PZVA 30b, nr. PZS 38, year of construction 1968, complete with electrical motor „AEG“ of 15 kW = 20 HP, 1460 RPM, 380Δ volts, V-belt drive.
- M 12** 2 pressure gauge "**HÄNDLE**" 0-16
- M 12** 1 pressure gauge "**HÄNDLE**" 0-40 bar
- R 13** For circular screen feeder "**HÄNDLE**", type **BRS15c** :  
01 piece of crown gear, bi-parted, 124 teeth, m=13, GGG-geh., pos 13, BRS 15c 4-2. Condition 80%.
- G 13** 1 variable speed gear "**PIV**" type **FAB 1**, chain A2-25V, with electr. motor of 2 HP, n2= 1045-232 RPM
- 1 idem type **FRE1**, chain Rb1 52, with electr.motor of 1 HP, n2 = 1.5 - 15 RPM
- 1 idem type **FAC2**, chain A2-29V, with electr.motor of 2.2 KW, n2 = 6.3 - 19 RPM
- 1 idem type **FKNR HD 42**, chain WD 2458, with electr.motor "SIEMENS"  
n1 : 1450/725; 15 KW/10 KW; n2 : 130-21.8/65-10.9; M2 = 1120-4000 Nm
- 1 idem "**SEW**", for box-feeder **HÄNDLE**, for electr. motor of 6 HP, n2 = 25-150 RPM
- 1 idem "**SEW**", type RF73W-RU24, for electr. motor of 3.5 HP, new, n2= 25-150 RPM, shaft 40 mm □
- 1 idem "**SCHAERER**", with electr. motor of 5.5 HP; n2 = 1140-275 RPM
- 1 idem "**SEW**", with electr. motor of 5.5 HP; n2= 116-29 RPM
- 1 idem "**HEYNAU**", with electr. motor of 1.5 HP; n2= 3.7-33 RPM
- 1 shift transmission "**Hansen-Patent**", Type G2-611, inlet 350 RPM, 230 HP, outlet 249 and 200 RPM
- K 16** For Wet Pan Mill "**HÄNDLE**", type **HPO**, runner 1300 Ø x 420 mm width :  
01 piece bevel gear Z=90, m=14, hole 115 mm, HPO 8/1, StG  
Condition : second-hand, in good order and condition  
new spare parts (list to ask)

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**BRICKMAKING MACHINERY IN READY FOR WORK CONDITION, NOT YET OVERHAULED, EVENTUALLY IMMEDIATELY DELIVERABLE :**

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- W 42    1    roller mill "KEMA " (machine for spare parts)**  
type A/WF8, 1000 mm dia x 800 mm width, number of construction TGL 22-11, year of construction 1972, self-aligning roller bearings, without V-belt-pulleys of 1600 mm dia., 7 grooves, profile 25, hole 130 mm, 2 new roller shells, scrapers with counterweight.  
Machine with 2 girders and 2 consoles to pick-up a lathe device, complete with 2 electr. motors "SCHORCH" of 55 kW, 1000 RPM, 380Δ volts and motor V-belt pulleys, but without V-belts and protective grating.
- M 26    1    Intensive mixer „EIRICH",** type R11, number of construction 22172, year of construction 1981, content 200 KGS, complete with drive whirlers 11,0 kW, 380Δ volts, drive rotation 7,5 kW, 380Δ volts and drive hydraulic power unit 1,5 kW, ΔY220-380 volts.  
Condition : ready for operation

**For the moment in new building up resp. overhauling condition**

- M 22    1    De-Airing Double Shaft Mixer "HÄNDLE"** type PZVM 700 SL, number of construction MD 704, size Ø 700 mm x 2000 mm length, year of construction 1962, complete with V-belt pulley of dia. 1000 mm, 6 grooves, section 25 and new pneumatic multiple disc clutch "ORTLINGHAUS"
- A 31    1    Combined De-Airing Extrusion Machine "GFK" consisting of :**
- one extruder (horizontal section) type LVP 35SH, barrel dia. of 350 mm, number of construction 444, comm.-no. 200078, year of construction 1980, complete with enclosed gearbox "JAHNEL" type G710, i=55, 1650/30 RPM, V-belt pulley of dia. 420 mm, 4 grooves, section SPB, flanged pneumatic PLANOX multiple disc clutch "DESCH" type PPF 141 and a brand-new electrical motor "ABB" of type M2QA225M4A, 45 kW = 61 HP, 1475 RPM, 400Δ/690Y volts, all mounted on common frame
  - A N D
  - a brand-new vertical vacuum mixer (vertical section) complete with second-hand, bi-parted gearbox "EDLER" type SchG 1037, no. of construction 35017, i = 30, V-belt pulley of dia. 250 mm, 4SPB, flanged pneumatic PLANOX multiple disc clutch "DESCH" type PPF 81 and electrical motor of 25 HP, 1000 RPM, 380Δ volts.